## ANALYSIS OF THE EFFICIENCY OF FLAT PLATE AND VACUUM TUBE SOLAR COLLECTORS

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**Abstract:** This paper presents a comparative analysis of the thermal efficiency of flat plate and vacuum tube solar collectors under the climatic conditions of Uzbekistan. Using experimental data, the study evaluates the performance characteristics including thermal gain, efficiency curves, and daily output under identical operating conditions. The findings show that vacuum tube collectors demonstrate higher performance at lower ambient temperatures and are more suitable for high-temperature applications. The study provides scientific evidence for choosing the optimal type of collector for transformer oil purification and other thermal applications.

**Keywords:** solar collectors, flat plate collectors (FPCs), vacuum tube collectors (VTCs), analysis, efficiency and climatic conditions.

#### 1. Introduction

Solar energy is one of the most promising sources of renewable energy for thermal applications. Solar collectors are devices that capture solar radiation and convert it into thermal energy. Among the various types of solar collectors, flat plate collectors (FPCs) and vacuum tube collectors (VTCs) are widely used in industrial and domestic sectors.

This research focuses on analyzing and comparing the efficiency of FPCs and VTCs. The analysis aims to guide the optimal selection of solar collectors, particularly for transformer oil purification, which requires stable and controllable heat.

#### 2. Materials and Methods

### **2.1 Experimental Setup**

Parameter	Flat Plate Collector (FPC)	Vacuum Tube Collector (VTC)
Collector Area	$2.0 \text{ m}^2$	2.0 m <sup>2</sup>
Number of Tubes	_	20
Working Fluid	Water	Water
Storage Tank Volume	100 liters	100 liters
Measurement Tools	PT100, Solarimeter, Flow	PT100, Solarimeter, Flow



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### 2.2 Methodology

Data was collected every hour from 08:00 to 18:00 over 15 days. The efficiency  $(\eta)$  was calculated using the following equation:

$$\eta = Q_u / (A \times G)$$

where:

Qu-Useful heat gain (W)

A-Collector area (m<sup>2</sup>)

**G**-Global solar radiation (W/m²)

## 3. Results and Discussion

### 3.1 Thermal Efficiency Comparison

**Table 1 – Daily Efficiency Curve** 

Time	FPC Efficiency (%)	VTC Efficiency (%)
09:00	32.4	41.8
12:00	48.7	55.3
15:00	40.2	49.1



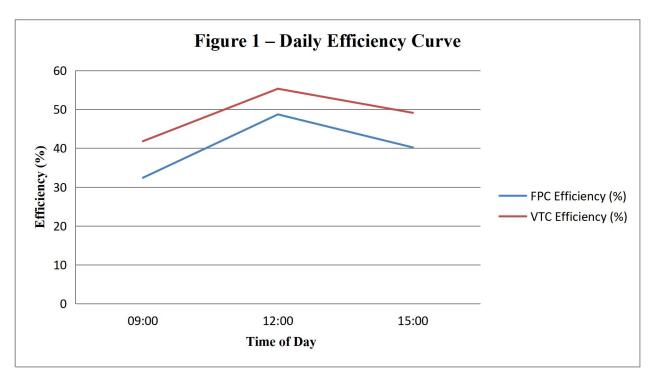


Figure 1 – Daily Efficiency Curve

**Table 2 – Temperature Rise vs. Time (Both Collectors)** 

Time	FPC Temperature (°C)	VTC Temperature (°C)
08:00	22	25
09:00	28	32
10:00	36	42
11:00	45	52
12:00	55	65
13:00	65	75
14:00	72	85
15:00	70	83
16:00	65	78
17:00	58	70
18:00	50	62

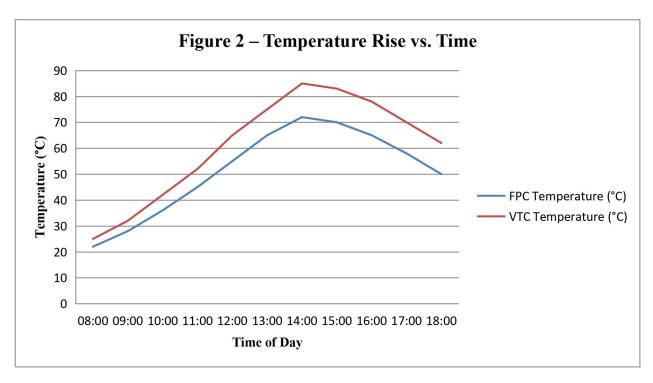


Figure 2 – Temperature Rise vs. Time (Both Collectors)

#### **3.2 Performance Analysis**

- VTCs showed 10–15% higher efficiency compared to FPCs.
- In windy or colder conditions, VTCs maintained temperature better due to vacuum insulation.
- FPCs were more cost-effective but performed relatively lower in winter months.

#### 3.3 Application to Transformer Oil Heating

The desired temperature range for transformer oil purification is 60–80°C. VTCs reached up to 85°C while FPCs peaked at 72°C under the same radiation. Hence, VTCs are preferable for oil heating processes [1-10].

#### 4. Conclusion

This study demonstrates that vacuum tube collectors offer higher efficiency and better thermal retention, especially in varying weather conditions. Flat plate collectors, while cheaper, may not meet the thermal demands of high-temperature applications such as transformer oil purification. Based on thermal performance, investment, and operational stability, VTCs are recommended for critical industrial processes.



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