

## Global Restructuring and Resilience in the Semiconductor Industry: A Value-Chain Perspective

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**Abstract:** The semiconductor industry stands at the intersection of high technology, global trade, geopolitical competition, and supply-chain vulnerability. This paper presents a comprehensive conceptual synthesis of recent empirical evidence on the global production and trade patterns of the semiconductor value chain, and analyzes how evolving trade geographies, network dependencies, and policy interventions are reshaping the industry toward greater resilience. Drawing primarily on the network-analysis study by Ou, Yang & Liu (2024) and the trade-geography analysis by Ren et al. (2023), this work integrates findings with supply-chain modeling (Schreiber, 2023) and sector-resilience projections (Singh et al., 2024) to articulate a detailed narrative of structural change. The study highlights four central dynamics: (1) a persistent “eastward shift” and concentration of manufacturing and integrated-circuit trade; (2) stark heterogeneity across supply-chain segments, with upstream equipment trade remaining highly monopolized; (3) growing policy-driven diversification and reshoring pressures—especially in wafer fabrication and downstream assembly/test/packaging; (4) emergent, but fragile, resilience through geographic diversification that nonetheless contends with systemic dependencies and potential trade-policy disruptions. The paper concludes by discussing theoretical implications for global value chain (GVC) governance, the limits of diversification, and areas for future research, notably around upstream-midstream risk, innovation diffusion, and the interplay between trade policy and supply-chain structure.

**Keywords:** Semiconductor value chain, Global trade geography, Supply-chain resilience, Network analysis, Trade dependency, Diversification

## INTRODUCTION

The semiconductor industry is widely recognized as a foundational pillar of the modern global economy. Semiconductors power smartphones, computers, vehicles, data centers, medical and clean-technology equipment, and more. As such, they embody both high economic value and strategic importance. The complexity of the semiconductor value chain—from raw materials and wafer manufacturing, through integrated-circuit design, fabrication, testing, packaging, and final assembly—makes it a paradigmatic example of international division of labor and global value chain (GVC) organization (Ren et al., 2023; Ou et al., 2024).

Historically, the semiconductor industry evolved from vertically integrated firms (so-called Integrated Device Manufacturers, or IDMs) to a highly specialized “fabless–foundry–OSAT (outsourced semiconductor assembly and test)” model. This vertical dis-integration reflected growing complexity, higher R&D and capital requirements, and the benefits of specialization. At the same time, manufacturing and assembly gradually migrated from early centers in the United States toward East Asia, particularly Taiwan, South Korea, China, and Southeast Asian economies (Ren et al., 2023). The result was a deeply intertwined global production network, characterized by both geographic concentration in certain regions and functional specialization across supply-chain segments.

While this global network delivered enormous efficiencies, it also created vulnerabilities. The dependence on a few geographic hubs and a small number of equipment-producing nations meant supply-chain disruptions—whether due to geopolitics, natural disasters, public health crises, or trade policy shifts—could jeopardize large swathes of the global tech ecosystem. The COVID-19 pandemic and associated global chip shortage (2020–2023) starkly exposed these vulnerabilities (see, e.g., global reports on chip shortage). As a result, many

governments and firms have begun to reconsider the structure of the supply chain, spurring interest in geographic diversification, reshoring, and resilience-building efforts (Singh et al., 2024).

Despite the growing policy interest, academic and empirical research on the global structure of the semiconductor value chain—with attention to both trade flows and dependencies across segments—remains limited. In particular, there has been a lack of integrative studies that combine trade-network analysis, trade-geography metrics, and supply-chain modeling to assess structural risk, resilience, and the impact of trade policy. This paper aims to fill that gap by synthesizing recent advances, critically evaluating their findings, and drawing out theoretical and policy implications.

### **Problem Statement and Literature Gap**

Most prior studies on global trade and supply chains treat high-tech industries in aggregate or focus on individual segments—selling raw materials, finished electronics, or consumer devices—without dissecting the full semiconductor value chain. Some network-based studies analyze trade in high-tech or electronics goods broadly (e.g., high-tech products trade networks), but neglect the distinct economic, technological, and institutional characteristics of semiconductors. Other work in industrial geography has traced shifts in the regional concentration of semiconductor manufacturing, but seldom integrates trade-network structural analysis with dependency metrics and policy-driven change. The resulting scholarly gap is two-fold:

1. Segment-level heterogeneity: The semiconductor value chain is composed of highly differentiated segments (materials, equipment, wafer fabrication, IC design, packaging/testing, assembly). Each segment exhibits different technological barriers, capital intensity, and global distribution. Few studies systematically examine how trade flows and dependencies differ by segment across geographies.
2. Dynamic interplay of trade, network dependencies, and policy interventions: While empirical work has recently mapped trade geography and network flows, and industry reports project future investment and diversification (e.g., Singh et al., 2024), there remains limited academic effort to conceptualize and analyze how trade-policy shifts, industrial policy, and firm decisions may reconfigure the global value chain over medium to long horizons.

This paper addresses these gaps by synthesizing empirical findings, modeling implications, and theoretical reflection. By combining trade-network analysis (Ou et al., 2024), trade-geography metrics (Ren et al., 2023), supply-chain modeling insights (Schreiber, 2023), and industry resilience projections (Singh et al., 2024), the paper builds a comprehensive, segment-aware understanding of structural change and resilience in the semiconductor industry.

### **METHODOLOGY**

This study is conceptual and synthetic in nature. Rather than producing new primary data or empirical measurements, it draws on existing peer-reviewed studies, industry analyses, and official policy documentation to build an integrated narrative and conceptual framework. Specifically:

- Trade-network analysis foundation: The central empirical backbone is provided by the social network analysis of four key semiconductor commodities (base materials, packaging materials, production equipment, integrated circuits) over 2001–2019 by Ou, Yang & Liu (2024). Their use of Exponential Random Graph Models (ERGMs) to identify formation drivers of trade links is instructive for understanding trade-network evolution. (Paperity)
- Trade-geography and dependency metrics: Insights from the work by Ren et al. (2023) and their companion analysis of trade dynamics (Ren et al., 2023) provide quantitative measures of concentration (Gini coefficient) and trade-dependency index across segments and regions. (geog.com.cn)

- Supply-chain modeling and policy impact: The partial-equilibrium multi-country supply-chain model developed by Schreiber (2023) is used to frame how trade-policy interventions—such as tariffs on intermediates or removal of trade barriers—can propagate upstream and downstream, affecting final-good production. (USITC)
- Industry resilience projections: The forward-looking scenario analysis from industry sources (Singh et al., 2024) and allied materials (BCG, SIA) supply key insights into how investment, industrial policy, and geographic diversification might reshape the global industry through 2032. (BCG Global)

Using these sources, the paper synthesizes evidence, draws inferences about structural trajectories, and frames key theoretical and policy implications. The approach is deliberately descriptive and analytical, eschewing new mathematical modeling or econometric estimation in favor of a holistic, conceptually rich narrative built on existing empirical foundations.

## RESULTS

By integrating the diverse strands of literature and industry analyses, several major findings and patterns emerge:

### 1. Persistent Eastward Shift and Concentration of Manufacturing and IC Trade

The empirical network analysis by Ou et al. (2024) shows a pronounced trend from 2001 to 2019: the global semiconductor trade pattern exhibits a “rising in the east and decreasing in the west” spatial shift. In particular, the share of integrated circuits trade accounted for by Asian economies increased dramatically, surpassing 80% by 2019. (DOAJ)

Meanwhile, analysis by Ren et al. (2023) confirms extreme spatial unbalance: Gini coefficients for trade in manufactured semiconductor products, materials, and equipment all exceeded 0.90 in key years, signifying highly monopolistic concentration on both supply and demand sides. (geog.com.cn)

### 2. Segment-Level Heterogeneity in Liquidity and Connectivity

Ou et al. (2024) find that different segments of the semiconductor value chain exhibit markedly different network characteristics. Specifically, upstream support segments that require high technical sophistication—such as wafers and production equipment—have the lowest average degree in the trade network and exhibit weak trade liquidity. In contrast, segments like packaging materials and integrated circuits show higher network connectivity, stronger liquidity, and more robust trade links. (Paperity)

This heterogeneity reflects the underlying technological and capital barriers: manufacturing equipment and advanced materials are harder to replicate or trade, whereas finished chips and simpler materials enjoy broader demand and easier distribution.

### 3. Evolution from Uniform Global Trade to Regionalized Value Chain Structures

The work of Ren et al. (2023) illustrates how the global semiconductor trade has evolved into a distinctly regionalized structure. East Asia and Southeast Asia have become the dominant region for trade in manufactured semiconductors and materials, forming a largely intra-regional supply-demand cycle. Meanwhile, the trade of semiconductor equipment remains monopolized by a small set of developed economies—chiefly the U.S., EU, Japan, South Korea, with rising participation from countries like Singapore. (geog.com.cn)

This divergent pattern—regionalization for manufacturing/materials, monopolization for equipment—stems from the “fabless–foundry–OSAT” model: downstream manufacturing and materials trade can regionalize, but upstream equipment trade remains concentrated due to high R&D intensity, intellectual property, and institutional barriers.

#### 4. Emerging Geopolitical and Policy-Driven Resilience and Diversification

Recent industry analyses (Singh et al., 2024) project a significant shift in the global distribution of semiconductor production capacity over the coming decade. According to their scenario, new investments totaling approximately USD 2.3 trillion in wafer fabrication are expected between 2024 and 2032—substantially larger than the roughly USD 720 billion invested in the prior decade. (BCG Global)

Under these projections, the share of wafer-fabrication capacity captured by the United States would rise to 28% by 2032, compared with a negligible share in 2022. (BCG Global)

At the same time, assembly, test, and packaging (ATP) capacity footprints are expected to spread beyond their historical concentration in Mainland China and Taiwan to reach Southeast Asia, Latin America, and Eastern Europe, aided by industrial policy incentives such as those under the CHIPS and Science Act of 2022 in the U.S. and similar policies in other countries. (Semiconductor Industry Association)

These trends suggest a deliberate move toward geographic diversification and supply-chain resilience, driven by both public policy and strategic corporate investment.

#### 5. Risks and Persistent Dependencies Despite Diversification Efforts

Nonetheless, diversification is far from eliminating structural dependencies. The upstream segment—particularly equipment production—remains dominated by a few economies with strong monopolistic control. As noted by Ren et al. (2023), material and manufacturing trade may regionalize, but equipment trade continues to depend heavily on the U.S., EU, Japan, South Korea, and other advanced economies. (geog.com.cn)

Furthermore, the supply-chain modeling framework developed by Samantha Schreiber (2023) illustrates how trade-policy interventions (tariffs, trade-barrier changes) on intermediates can have cascading effects, affecting downstream final-goods production across multiple countries. (USITC)

Thus, while geographic diversification mitigates some risks, systemic vulnerabilities persist—particularly around upstream chokepoints and the fragility of interdependent trade relationships.

### DISCUSSION

The synthesis above reveals a dynamic, evolving global semiconductor industry that is simultaneously diversifying and reinforcing old dependencies. Several theoretical and practical implications arise.

#### Theoretical Implications for Global Value Chain (GVC) Governance

The semiconductor industry exemplifies the broader dynamics of global value chains: functional specialization, geographic fragmentation, and asymmetric dependencies. The segment-level heterogeneity documented—between upstream equipment, intermediate materials, wafer fabrication, and downstream packaging/assembly—underscores the limits of treating GVCs as monolithic. Instead, value chains must be understood as layered networks with distinct risk and trade profiles depending on segment. This aligns with broader literature in economic geography and network theory that calls for sector-specific, segment-aware analysis of GVCs rather than one-size-fits-all models.

Further, the interplay between trade flows and firm/industry organization (e.g., the shift from IDM to fabless/foundry/OSAT) has helped embed structural asymmetries: some regions specialize in capital- and knowledge-intensive upstream production (equipment, materials), while others host downstream manufacturing and assembly, often with lower margins and higher labour intensity. This segmentation magnifies inequalities in income, technological capability, and bargaining power across regions.

The emergence of policy-driven diversification—especially with large investments in wafer fabrication

outside traditional hubs—introduces a potential new layer to GVC governance. Governments, through industrial policy, are actively reshaping the geography of the value chain, aiming to reduce dependency and build resilience. This challenges the traditional market-driven logic of GVC formation and raises questions about the sustainability and efficiency of state-interventionist models in high-tech industries.

### **Practical Implications: Balancing Resilience, Efficiency, and Risk**

The investment projections (e.g., \$2.3 trillion in wafer fabrication by 2032) suggest a major reallocation of capital and capacity. If realized, this could reduce over-dependence on a few hubs (e.g., Taiwan, South Korea, and China), diversify risk, and improve supply-chain security. For countries like the U.S., Europe, India, and others, this offers a strategic path toward greater autonomy in critical technologies.

However, diversification and reshoring bring trade-offs. Geographic diversification can increase costs—due to the loss of scale economies, inefficiencies from duplication, and higher labor or capital costs in new regions. As documented by earlier studies of supply-chain specialization, the global integrated semiconductor supply chain had generated roughly USD 1 trillion in efficiencies over decades. (BCG Global) Replacing that with more localized or diversified supply chains may reduce systemic risk at the cost of efficiency, raising prices of chips and downstream products.

Moreover, despite diversification efforts, upstream dependencies—especially equipment and advanced materials—are unlikely to disappear quickly. Building indigenous capabilities in these high-barrier segments requires not just capital but also time, know-how, institutional capacity, and deep R&D ecosystems. In the interim, critical chokepoints remain under control of a few advanced economies, potentially perpetuating supply-chain fragility.

Finally, trade-policy dynamics could reintroduce risk. As Schreiber (2023)'s multi-country supply-chain model shows, even tariffs or export restrictions on intermediates in one country can propagate through the chain and disrupt downstream production elsewhere. (USITC) In a context of rising geopolitical tensions, such disruptions may become more frequent, especially if countries weaponize trade policy to gain leverage. This suggests that resilience will require more than just geographic diversification—it will demand robust institutional and cooperative frameworks, trade agreements, and possibly new multilateral governance models for high-tech supply chains.

### **Limitations and Challenges**

While the evidence and narrative presented here illuminate critical trends, this synthesis is subject to several limitations:

- **Data limitations and segment granularity:** The central empirical studies (Ou et al., 2024; Ren et al., 2023) categorize trade at a coarse level (e.g., base materials, packaging materials, equipment, integrated circuits) rather than by sub-segment (e.g., lithography tools, photoresists, advanced nodes vs mature nodes). As a result, some of the most sensitive chokepoints—such as extreme ultraviolet (EUV) lithography tools, rare-earth dependent materials, or specialized facility services—are not disaggregated. This reduces the precision with which we can identify real bottlenecks.
- **Enterprise vs national-level analysis:** The trade-network studies rely on national-level trade data (e.g., UN trade data) rather than firm-level production networks. As Ou et al. (2024) note, this approach ignores the organizational and ownership structures of multinational enterprises, which may be critical in understanding actual control, governance, and risk. (Paperity)
- **Uncertainty in projections and policy implementation:** The investment and diversification scenarios (Singh et al., 2024) are forward-looking projections, not guarantees. They assume sustained policy support, stable geopolitical conditions, and favorable economic incentives. Historical experience suggests that such assumptions may not hold: shifts in demand, changes in government priorities, or economic cycles could derail the envisioned restructuring.



- **Modeling limitations:** The supply-chain model proposed by Schreiber (2023) is a partial equilibrium framework focused on a two-industry upstream–downstream pair, which may not fully capture the complexity of a multi-segment, multi-region, interdependent global semiconductor value chain. Real-world dynamics—such as feedback loops across segments, vertical integration, and policy spillovers—may be more complex than the model can represent.

### **Future Research Directions**

Given these limitations and the immense strategic importance of semiconductors, further research is urgently needed in several areas:

- **Finer granularity in trade-network analysis:** Future empirical studies should break down the semiconductor value chain into more detailed sub-segments—lithography tools, specialty chemicals, photoresists, packaging materials, wafer types, chip nodes (e.g., sub-10 nm vs mature nodes), ATP (assembly, test, packaging) services, etc. Such granularity would allow researchers and policymakers to identify the most critical chokepoints and vulnerabilities.
- **Firm-level (enterprise network) analysis:** Moving beyond national trade data, analyses should incorporate firm-level corporate ownership, cross-border supply contracts, technology licensing agreements, and production alliances. This would reveal who truly controls the value chain and where the real leverage and vulnerability lie.
- **Dynamic modeling of multi-segment, multi-region supply chains under policy shock scenarios:** Building on work like Schreiber (2023), but extending to more complex models that include multiple segments, feedback loops, and endogenous innovation effects. Incorporating ideas from innovation-diffusion and technological change literature (e.g., demand-pull and technology-push dynamics) may help predict how supply-chain reconfiguration interacts with innovation trajectories.
- **Institutional and governance analysis:** Research should examine how governments, international institutions, and industry alliances can design governance frameworks, trade agreements, and industrial policies that balance resilience, competition, and innovation. Investigating the potential for multilateral coordination or new governance regimes for “critical industries” like semiconductors is especially important.
- **Risk assessment under geopolitical fragmentation and decoupling:** As geopolitical tensions increase—especially between major blocs—there is a need for systematic risk assessments of scenarios involving trade decoupling, export restrictions, tariffs, and regionalization. Using network-based risk propagation and cascading failure models (borrowed from complex-network science) could provide quantitative estimates of vulnerabilities.

### **CONCLUSION**

The global semiconductor industry is undergoing a structural transformation shaped by economic geography, trade dependencies, policy intervention, and strategic imperatives. Empirical evidence shows a persistent eastward concentration of manufacturing, highly uneven segment-level trade connectivity, and deeply entrenched monopolistic control over upstream equipment and materials trade. Yet, recent investments, industrial policies, and geopolitical realignments are driving efforts at geographic diversification and supply-chain resilience.

However, diversification alone is insufficient to overcome systemic dependencies. Critical chokepoints—particularly in upstream segments—persist. The complexity of the value chain, the technological and institutional barriers, and the influence of trade policy mean that resilience remains more an aspiration than a guaranteed outcome.

For scholars, policymakers, and industry stakeholders, the path forward must combine detailed empirical analysis, fine-grained modeling, and the development of new governance frameworks. Only through such a multidimensional approach can the global community hope to build a semiconductor supply chain that is both resilient and innovation-friendly—one capable of sustaining technological progress without exposing the world to catastrophic disruption.

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